

212 LOW VOC PURPLE PRIMER

General Description:

E-Z Weld Purple Primer is a special blend of Solvents formulated to soften and swell PVC and CPVC Pipes and Fittings. Primer penetrates the surface of the pipe and the fitting to be joined therefore; the use of primer will provide a stronger joint. It is highly recommended that primer should be used on the installation of larger than 3" diameter.

Application:

E-Z Weld Purple Primer may be used on all PVC and CPVC pipes and fittings, all sizes and all schedules. Apply liberal coat to the outer surface of the pipe end and the inner surface of the fitting socket using a dauber supplied with the can or other suitable applicator. Do not puddle primer into the socket. Unlike pipe cleaner do not wipe off primer. Apply cement according to the instructions on the label of cement while primer is still wet.

Always follow instructions on the label.

Application temperature: -10°F to 110°F (-23°C to 43°C)

Storage temperature: -10°F to 110°F (-23°C to 43°C)

PURPLE PRIMER WILL STAIN MOST MATERIAL AND CAN NOT BE REMOVED.
HANDLE WITH CARE.

Certification:

This product is tested, certified and approved by NSF International for use on potable (drinking) water drain, waste and vent system. It is also listed by the International Association of Plumbing & Mechanical Officials (IAPMO). It carries the Uniform Plumbing Code (UPC) seal. This cement meets ASTM Standard F656.



Quality Assurance:

Every batch of primer is carefully checked and monitored to assure consistently high-quality standards. Records of every batch are kept. All ingredients are purchased from approved suppliers. This primer has been tested in accordance to the requirements of ASTM F656.



Physical Properties:

Color: Purple

Specific Gravity: 0.857

Shelf life: 3 years (Unopened can)

LOW VOC (VOLATILE ORGANIC COMPOUND)

Maximum VOC per SCAQMD 1168/316A: 398 g/l

Availability:

Size	Part No. Regular	(UPC No.)
QP	410013	0812574100136
HP	410012	0812574100129
PT	410011	0812574100112
QT	410010	0812574100105
GA	410009	0812574100099

Pt. And Qt. cans are supplied with dauber inside cap. Gallon sizes supplied with plain cap only.



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Packaging:

Size	¼ Pt	½ Pt	Pt	Qt	Gal
Fluid oz	4	8	16	32	128
Liters	0.12	0.24	0.47	0.95	3.78
Units per case	24	24	12	12	6
Weight per case - Lb.	9.5	16	15.5	28	54
Weight per case - Kg	4.32	7.27	7.05	12.73	24.55
Cubic feet per case	0.260	0.420	0.404	0.762	1.221
Cubic meter per case	0.007	0.012	0.011	0.022	0.035
Cases per pallet	145	90	88	56	27

Safety Precautions:

Ensure adequate ventilation to avoid vapor build up which may cause flash fire. Vapor build up may also cause dizziness, headaches or eye watering. If symptoms are experienced use respiratory protection (NOISH/MSHA TC-23C or equivalent) or leave area and provide more fresh air. Avoid contact with eyes, skin and clothing by use of safety glasses and gloves. Professionals should consult ASTM Standard F402-18 Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings. Professional users should also read the Safety Data Sheet for the product.

Inhalation: If breathing is difficult vacate to fresh air. If breathing problems persist seek immediate medical attention.

Eyes: Flush eyes thoroughly with water for 15 minutes. Get immediate medical attention.

Internal: If swallowed give 1 or 2 glasses of water immediately, call physician, hospital or poison control immediately.
DO NOT INDUCE VOMITING.

Shipping / Transportation:

Material packaged in less than a liter size is exempted under "Limited Quantity Rules" by DOT. These packages may be shipped with the description ORM - D Consumer Commodity. Packages shipped under this description are not subject to shipping paper requirements for flammable materials.

For a liter and larger sizes (gallon and above container):

Proper Shipping Name: Compound Cleaning Liquid

Flammable Class: 3

UN No: UN 1993

Packing Group: PG II

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